## **ProductionControl**

## **Detailed production planning**

- Detailed production planning orders with graphical timeline
- · Material availability at container level
- Automatic order progress from the SMD machines (ASM, FUJI, JUKI, MIMOT etc.)
- Automatic quantity adjustment including miss pick and manual set-up shrinkage
- Permanent recalculation and calculation of the further production orders from the SMD lines
- Timely warning if the future production orders cannot be operated anymore in terms of quantity

- BOM comparison between the ERP BOM and the machines BOM (multiple equipment of materials)
- Individual outsourcing and picking of production orders, path-optimized, storage area optimized, equipment or complete, division of MSL components to be considered separately
- Merging of several production orders
- Automatic quantity inflow from the purchase order system with target delivery date
- Individual workflow of the detailed production planning according to customer requirements

